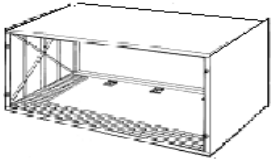


Date: May 30, 2015

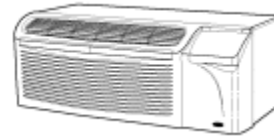
Procedure for Painting PTAC Plastic Parts



Wall Sleeve



Exterior Louvered Grille



Front Panel

Perform the following procedure to insure quality painting of PTAC plastic parts.

Prepare the Part to be Painted:

Prior to painting, all plastics parts must be free of dirt, grease and foreign material. Clean plastic parts with a water base cleaner (i.e. "Clear Magic" or "Simple Green" cleaners) that does not contain Hydrocarbons. Hydrocarbons based cleaning agents will react with the plastic parts and damage them.

Apply a Coat of Primer:

Why use primer? Simply put, priming is the building block that makes the top coat perform at its best. A primer is the best insurance for achieving the desired end result: a beautiful, durable paint finish that's often the deciding factor when judging the overall quality of a job.

Generally, all good primers perform the basic functions of sealing, hiding and bonding to form a firm foundation for the topcoat. Primers reduce surface preparation expense, improve paint coverage, and make top coating faster.

Apply a white bonding primer interior / exterior paint (ie. Sherwin-Williams PrepRite Bonding Primer B51W50). Refer to paint manufacturer specifications for paint characteristics, surface preparation, application, cleanup and associated cautions.

Finish Coat Paint:

Apply an industrial and Marine Coating HB Acrylic Semi-Gloss paint preferable fast drying (ie. Sherwin-Williams Fast Clad TM HB Acrylic B66-410 Series). Refer to paint manufacturer specifications for paint characteristics, surface preparation, application, cleanup and associated cautions.